

T-REX

Billet Grilles

20895

**05-08 TOYOTA
TACOMA**

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BILLET INSERT

Tools Required:

Phillip Screw Driver
Drill – 1/8 Drill Bit
Die Grinder w/ cut-off wheel
Files or Sand Paper

Hardware / Parts List:

1 Billet Insert (20 bars)
4 #8 X 3/4 Phillips Screws
4 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1

Open the hood and remove the factory grille shell. Remove the four fasteners along the top of the grille; next unclip the remaining two fasteners in each lower corner.

Step 2

Apply masking tape to the face of the grille to prevent scratching. Use a die grinder to cut the center bars out of the grille. Make your cut at the end of each bar. Do not cut the mounting tabs or 2-3" inner lip around the opening. File or sand the cuts smooth. Center the billet into the opening. Hold the billet in place; Drill a 1/8" hole into the inner lip to secure the billet. Use the #8 screws and flat nuts to fasten the billet insert to the grille shell.

Step 3

Re-install the grille shell onto the vehicle. Installation is now complete.

Thank you for purchasing your T-Rex billet grille. T-Rex Truck Products Inc. 12/17/04