

X54113
X51113



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2007-08 CHEVY 2500/3500 HD

INSTALL INSTRUCTIONS FOR RBP GRILLE KIT NUMBERS: 154113, 254113, 354113, 454113, 151113, 251113, 351113, 451113

FOR USE ON RL/RX SERIES 1PC MESH GRILLE, REPLACEMENT

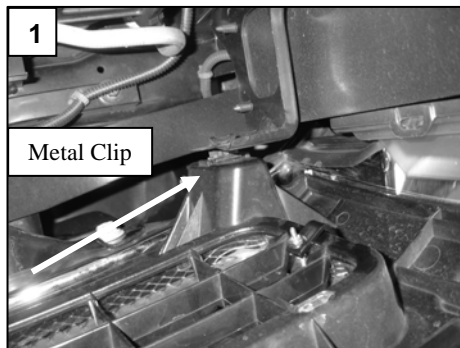
Recommended Tools:

Flat / Slotted Screwdriver
10mm Socket or Wrench

Parts List / Hardware:

1 RBP Grille	9 10-32 Nylon Lock Nuts
4 Metal Clips (20860)	2 Upper and Lower Plates
9 #10 Flat Nuts	

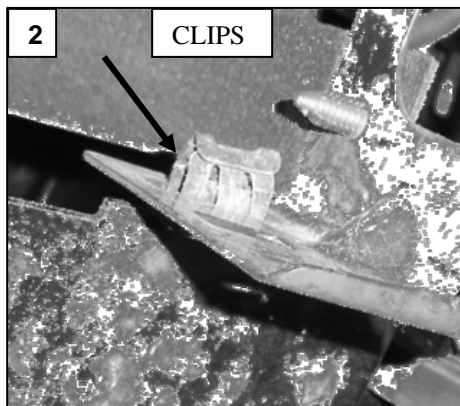
STEP 1: Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the RBP grille to the vehicles factory openings. You are now ready for the install:



STEP 2: Test fit the grilles into the openings. Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has metal clips along the bottom and center (1); these secure the grille to the core support. Use a slotted screwdriver to release the clips. Remove the grille. If you have purchased the lower grille; install grille now.

STEP 3:

Install the upper and lower grille plates to the new grille using the provided washers and nylon lock nuts. Locate the new metal clips and place these on the lower grille mounting plate tabs. Center the grille into the opening. Place the lower tabs into the factory mounts making sure that they completely clip in (2). Align the top plate holes to the factory upper bolt location. Install the bolts and tighten the nuts until the grille is held in place **(DO NOT TO OVER-TIGHTEN)**.



Thank you for purchasing a RBP Grille! 03-25-08