



STEP 1 – PRIOR TO INSTALLATION

- A) Enthuze only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.**
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer’s recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4” clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning:** Enthuze fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

Fender Flares

Set of 4 - ENT91101

IS - ENT93120F
Rev-8 3/11/2016















TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Driver
- Socket Wrench
- 7/32” Socket
- 3/8” Socket
- 5/32” Allen Wrench

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle’s fenders, causing scratching and paint wear from vibration. Enthuze is not responsible for any damage, and the installation of our fender flares is done with the buyer’s understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY WITH PROOF OF PURCHASE.
CONTACT WWW.ENTHUZE.CA

Included in Hardware Kit:

- | | | | | | | |
|--|--|---|---|---|---|---|
| 1.  | 2.  | 3.  | 4.  | 5.  | 6.  | 7.  |
| Dacromet “S” Spring Clip,
8 pcs | 10 x 5/16 Phillips Truss Screw,
8 pcs | 1” x 1.5” x .01” Black Mylar Tab,
8 pcs | 1/4-20 x 1-1/2” SS Bttnhd Screw,
4 pcs | 1/2” x .260” x 3/4” Spacer,
4 pcs | 1/4 x 1-1/4” Black Fender Washer
4 pcs | 1/4-20 SS Nylock Nut,
4 pcs |
| 8.  | 9.  | 10.  | 11.  | 12.  | 13.  | 14.  |
| .327 x .625 x .31 SS Washer,
4 pcs | 5/16 x 18 x 3/8” SS Torx Screw,
38 pcs | .320 x .700 x .03 SS Washer,
38 pcs | 5/16-18 Jam Fin. Nylock Nut,
38 pcs | T-45 Torx Bit,
1 pc | Edge Trim Tool,
1 pc | Large Wiper Style Edge Trim,
340 inches |

If your flares already have the edge trim and pocket hardware installed, skip to Front Flare Installation Step 4.

STEP 2 - EDGE TRIM INSTALLATION

A. Peel two to three inches of red vinyl backing away from Edge Trim (Item 14) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



Pocket Hardware Installation:



Put a Washer (Item 10) on each Bolt (Item 9).

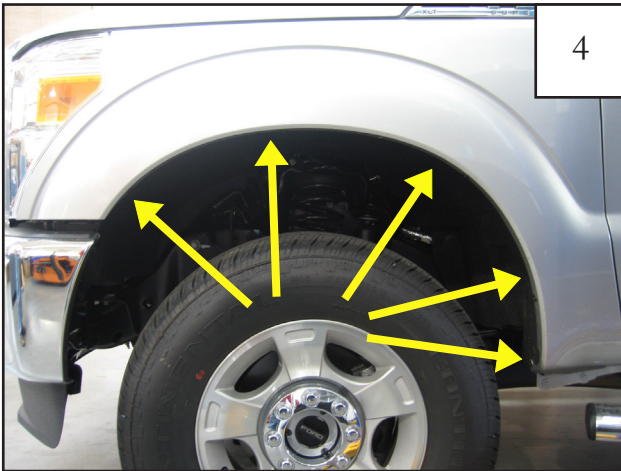


Put each Bolt/Washer combination through a pocket hole in the flare, Bolt head and Washer on the outside.

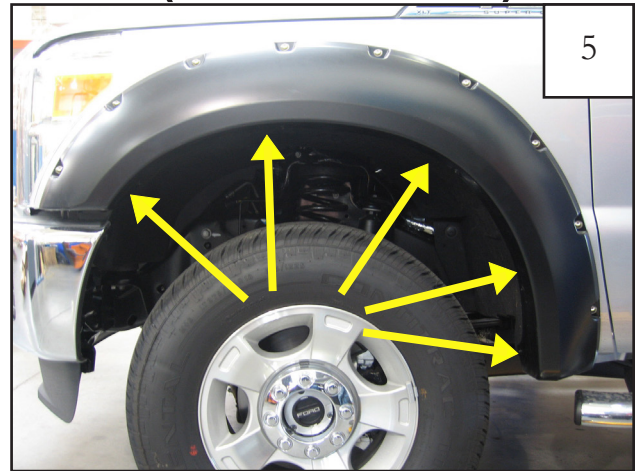


Place a Nut (Item 11) over the end of each Bolt and tighten, using a 1/2" wrench for the Nut and the supplied Torx Bit (Item 12) for the Bolt. Repeat for remaining pockets.

Front Flare Installation Procedures (Driver's Side):



Remove five factory screws with a 7/32" socket wrench. Save screws for reinstallation.

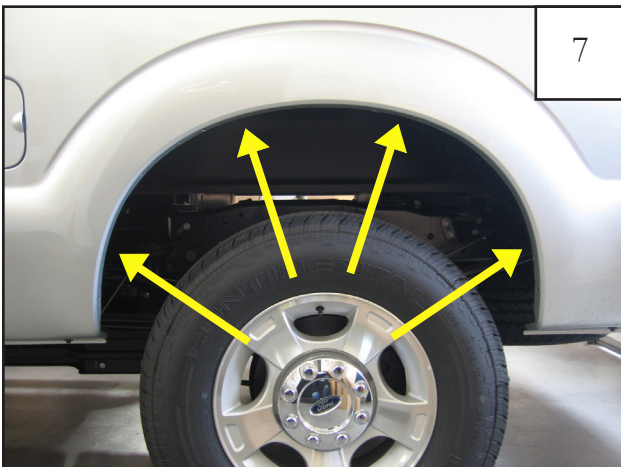


Position flare on fender, lining up factory holes and holes in the flare. Starting with the top, centermost screw, reinstall factory screws through holes in flare and fender with a 7/32" socket wrench.

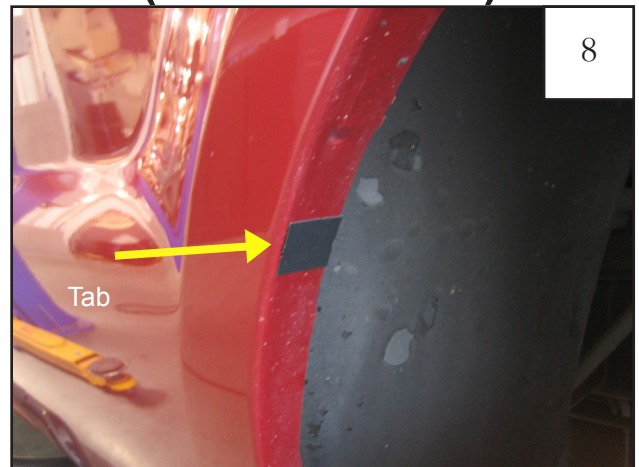


Completed front flare installation.

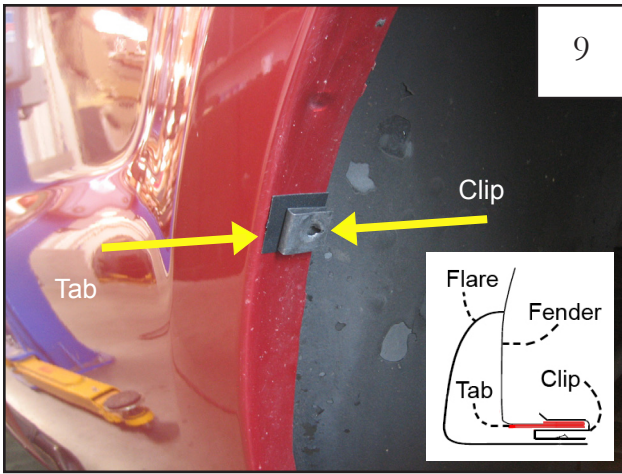
Rear Flare Installation Procedures (Driver's Side):



Hold flare to vehicle and ensure that four holes in flares line up with four factory holes in the fender.

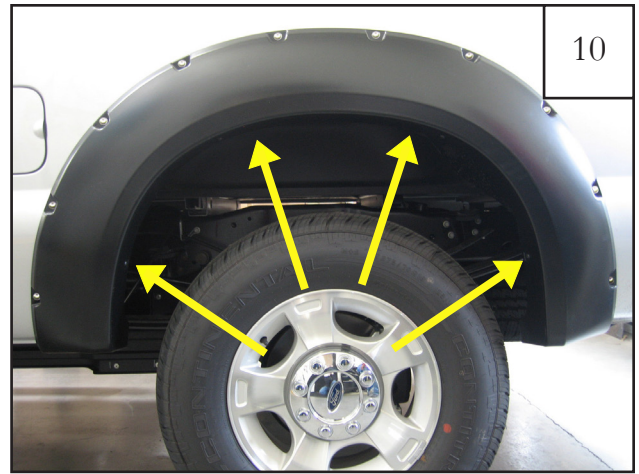


Install a Tab (Item 3) centered over each of the four holes noted in Step 7, and wrapped around the metal lip.



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Install a Clip (Item 1) over each of the Tab (Item 3) installed in Step 8.



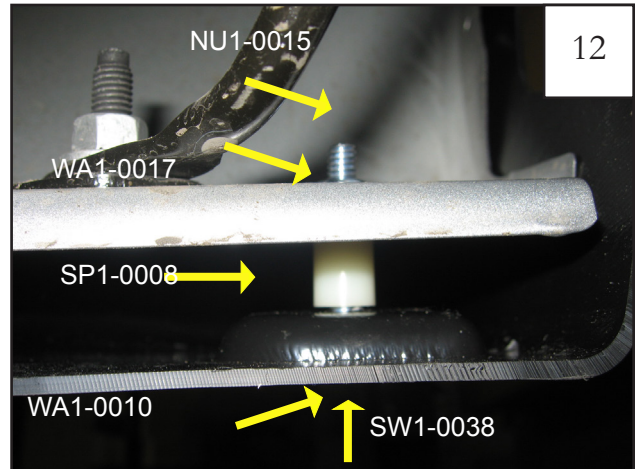
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Position flare on fender and, starting with the two top holes, install Screws (Item 2) through holes in flare and into clips with a #2 Phillips screwdriver.



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Using a 5/32" Allen Wrench and 3/8" socket, install bolt, Washer (Item 8), Spacer (Item 5), Washer (Item 6), and Nut (Item 7) through bottom two holes in flare and into factory holes. See step 12.



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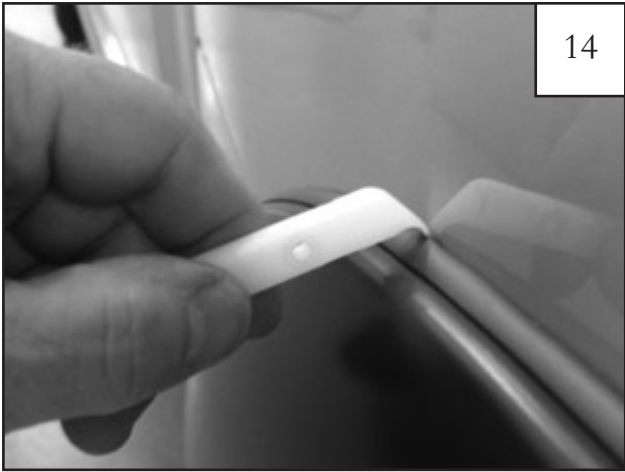
Start Screw (Item 4) from the bottom through the Washer (Item 8) and into flare. Install Spacer (Item 5) between flare and sheet metal. Slide a Washer (Item 6) then a Nut (Item 7) over the end of the Screw (Item 4).



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Completed rear flare installation.

Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (Item 13), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (Item 13), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.